

CREW: 57 WORK ORDER TYPE: FABRICATIONS

02-60456-27

ISSUE DATE 01/06/11

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Originator : JAMES KELSEY Schedule Date : 05/15/03
Planner : ALAN DEWSNUP Priority : 3B
Drawing No : 1SGA-M2063A Clearance : NO
Equip No/Cat: 1SGA--3 2 Tag Request :
Project ID : Text ID :
Shutdown : N No Shutdown Frequency : NOT SCHEDULED
Ref No : Last Reading : No Reading

Date Completed: _____ Failure Code: _____
Completed By : _____ Signature : _____
Accepted By : _____ Signature : _____

** Delay Codes Legend **

W=Whse C=CrSp T=Tag TL=Tool P=Plan
** Record Time Daily ** Delays

Step	Job Scope	MN	DY	Safety and Additional Information	Emp No	Date	Hours	Code/Hrs
1	FABRICATE 4 ea SLAG HAMMERS PER THE ATTACHED DRAWING.	1	1	SAFETY:				
	***** ***** SCOPE:			1- VERIFY SAFE WORK CONDITIONS FOR THIS JOB.				
	1- USE THE ATTACHED DRAWING TO FABRICATE THE 4 ea REQUIRED SLAG HAMMERS.			2- COMPLY WITH ALL COMPANY POLICY REGARDING SAFETY PROCEDURES, HOT WORK, ROTATING EQUIPMENT, AND PPE.				
	2- FOR FABRICATION, USE SN 53413 FOR 1/2" ROUND STOCK AND SN 5337 FOR CHIPPING HAMMER. (CUT THE HEADS OFF THE CHIPPING HAMMER SO THE HANDLES CAN BE USED ON THE 1/2" ROUND BAR FOR THE NEW SLAG HAMMER)			***** ***** ADDITIONAL INFORMATION:				
	3- ATTACH THE HANDLE OF THE SLAG HAMMER TO THE 1/2" STEEL ROUND STOCK BY DRILLING A SNUG FITTING HOLE INTO THE 1/2" STOCK AT THE CORRECT 60 deg. ANGLE, TAP IN THE MODIFIED SLAG HAMMER HANDLE AND SEAL WELD IN PLACE.			1- UPON COMPLETION OF THIS JOB, DELIVER TO ALAN DEWSNUP.				
	4- DE-BURR ALL ENDS AND AREAS OF TEH NEW SLAG HAMMER CREATED.							

** IMPORTANT NOTICE **

YOU ARE RESPONSIBLE FOR YOUR OWN SAFETY AND MUST ENSURE THAT THE REQUIRED PPE IS WORN FOR EVERY JOB YOU ARE DOING. IF YOU HAVE ANY QUESTIONS CONCERNING THE WORK RULES, SAFETY CODES, OR REQUIRED PPE, PLEASE CONTACT YOUR SUPERVISOR.

Job Feedback/Historical Notes:



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IP7_037389

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** Work Order Parts List **

Part No	Description	PO/Req/SIR	Date Due	U/M	Reqd	Commit	Issued/Rcvd
1	05337 HAMMER, CHIPPING	S 249562	05/19/03	EA	4	0	4
2	50127 PAINT, SPRAY	S 249582	05/19/03	CN	1	0	1
3	53413 STEEL, ROUND	S 249562	05/19/03	FT	8	0	8

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